IN THE CLAIMS

1-25 (Withdrawn).

26. (Currently Amended) A finishing device for tools' surfaces comprising; a block designed to abrade, cut or otherwise finish surfaces of said tools, said block having single or multipieced at least two components which, when brought together, form a single block structure containing a finishing cavity, disposed therein, said cavity comprising at least a portion of a negative image surface of a portion of said tool to be finished, said at least one groove receiving a distal end of said tool or instrument for the purpose of finishing said distal end when said tool is moved relative to said groove, said at least one groove having an active, cutting surface for finishing said distal end.

- 27. (Currently Amended) The sharpening and shaping finishing device in accordance with claim 26, wherein said active, cutting surface is disposed adjacent to a relief surface for capturing cutting residues or discharging residues from said tool.
- 28. (Currently Amended) The sharpening and shaping finishing device in accordance with claim 26, wherein said active, cutting surface comprises a curvilinear-shaped wall.
- 29. (Currently Amended) A finishing device for surfaces of objects, comprising a surface of hardened, abrasive material designed to abrade, cut or otherwise finish surfaces of said objects, said device having means defining at least one cavity, said cavity containing at least one finishing groove disposed therein that comprises a negative image of a portion of the object to be finished, said at least one groove receiving said object for the purpose of finishing said at least one groove having an active, abrasive surface for finishing said object and a relief surface.

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